

# Cable carriers with fixed chain widths MONO



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# **MONO** – Cable carriers with fixed chain widths



- Solid plastic
- Single unit chain links with the option of either fixed or openable brackets
- Simple and quick assembly
- End connectors with integrated strain relief
- Almost all types available immediately ex stock all around the world
- TÜV design approved in accordance with 2PfG 1036/10.97



Types 0130, 0180 Cable carriers with hinged, openable brackets

		5			Dimensi	ions in mm
Туре	hj	Dynamics of Bi unsupported arrangemen		nics of arrangement		
			Maximum travel length in m	Travel speed v <sub>max</sub> in m/s	Travel acceleration a <sub>max</sub> in m/s <sup>2</sup>	Page
0130 0180	10 15	6-40 10-40	40 70	10 10	50 50	30 32



#### Types 0132, 0202, 0182 Cable carriers with fixed brackets

Type     hi     Bi     Maximum travel length in m     Dynamics of unsupported arrangement       Maximum travel length in m     Travel speed vmax in m/s     Travel acceleration amax in m/s²	
Maximum travel length         Travel speed         Travel acceleration           in m         v <sub>max</sub> in m/s         a <sub>max</sub> in m/s <sup>2</sup>	
<b>0132 10</b> 6-40 40 10 50 30	
<b>0182 15</b> 10-40 70 10 50 32	
<b>0202 11</b> 6-20 70 10 50 34	



# **MONO** – Cable carriers with fixed chain widths



Туре 0450

Bi

Type 0320 Cable carriers with fixed brackets

					Dimensi	ons in mm
Туре	hį	Bi		Dynan unsupported	Dynamics of pported arrangement	
			Maximum travel length in m	Travel speed v <sub>max</sub> in m/s	Travel acceleration a <sub>max</sub> in m/s <sup>2</sup>	Page
0320	19	13-37	80	10	50	36

#### Type 0450

Cable carriers with hinged, openable or fixed brackets

					Dimensi	ons in mn
Туре	hį	Bi		Dynan unsupported	nics of arrangement	
			Maximum travel length in m	Travel speed v <sub>max</sub> in m/s	Travel acceleration a <sub>max</sub> in m/s <sup>2</sup>	Page
0450.x0	24	38-103	120	10	50	38
0450.x1	24	38-103	120	10	50	38
0450.x2	28	38-103	120	10	50	38



KR

R

#### Type 0625

KR

Cable carriers with hinged, openable or fixed brackets

		3 . 1			Dimensi	ons in mn
Туре	hj	Bi		Dynan unsupported	nics of arrangement	
			Maximum travel length in m	Travel speed v <sub>max</sub> in m/s	Travel acceleration a <sub>max</sub> in m/s <sup>2</sup>	Page
0625.22 0625.40 0625.42	34	65-108	130	8	40	42
0625.23 0625.43	34	65-108	130	8	40	42
0625.x5	42	65-169	130	8	40	42

# MONO – Types 0132 and 0130

# Dimensions and intrinsic chain weight

#### Туре 0132

#### Inside/Outside: Not to be opened





#### Type 0130

Outside: Hinged, openable brackets





Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m	Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0132 <b>.06</b>	6	12	0.13	0130 <b>.06</b>	6	12	0.13
0132 <b>.10</b>	10	16	0.14	0130 <b>.10</b>	10	16	0.14
0132 <b>.15</b>	15	21	0.15	0130 <b>.15</b>	15	21	0.15
0132 <b>.20</b>	20	26	0.16	0130 <b>.20</b>	20	26	0.16
0132 <b>.30</b>	30	36	0.18	0130 <b>.40</b>	40	46	0.20
0132 <b>.40</b>	40	46	0.20				

# Bend radius and pitch

# Types 0132 and 0130 Pitch t = 13.0 mm 20 28 37

# Load diagram

for unsupported length  $\mathsf{L}_{f}$  depending on the additional load



#### Unsupported length L<sub>f</sub>



In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application.

In a gliding arrangement, even longer travel lengths are possible (see page 219).



# MONO – Types 0132 and 0130

# **Connection dimensions**

#### **Plastic connectors**

#### with integrated strain relief



	→ → → → → → → → → → → → → → → → → → →
For type	For type
0130 <b>.06</b> / 0132 <b>.06</b>	0132 <b>.30</b>
0130 <b>.10</b> / 0132 <b>.10</b>	0132 <b>.40</b>
0130 <b>.15</b> / 0132 <b>.15</b>	
0130 <b>.20</b> / 0132 <b>.20</b>	

Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	b <sub>A</sub> mm	n <sub>Z</sub>
0130 <b>.06</b> / 0132 <b>.06</b>	6	12	-	1
0130 <b>.10 /</b> 0132 <b>.10</b>	10	16	-	1
0130 <b>.15 /</b> 0132 <b>.15</b>	15	21	-	2
0130 <b>.20 /</b> 0132 <b>.20</b>	20	26	-	2
0132 <b>.30</b>	30	36	22	3
0132 <b>.40</b>	40	46	32	4

The dimensions of the fixed point and driver connections are identical.

# **Connection variants**



In the standard version, the connectors are mounted with the threaded joint outwards (**FA/MA**).

When ordering please specify the desired connection type (see ordering key on page 242).

The connection type can subsequently be altered simply by varying the connectors.

#### **Connection point**

- M Driver
- F Fixed point

- A Threaded joint outside (standard)
- I Threaded joint, inside

# MONO – Types 0182 and 0180

# Dimensions and intrinsic chain weight

### Туре 0182

#### Inside/Outside: Not to be opened





#### Type 0180

Outside: Hinged, openable brackets





Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m	Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0182 <b>.10</b>	10	18	0.23	0180 <b>.10</b>	10	18	0.23
0182 <b>.15</b>	15	23	0.24	0180 <b>.15</b>	15	23	0.24
0182 <b>.20</b>	20	28	0.25	0180 <b>.20</b>	20	28	0.25
0182 <b>.30</b>	30	38	0.28	0180 <b>.30</b>	30	38	0.28
0182 <b>.40</b>	40	48	0.30	0180 <b>.40</b>	40	48	0.30

# Bend radius and pitch

# Types 0182 and 0180 Bend radii KR mm Pitch t = 18.0 mm 28 37 50 100 mm

# Load diagram

for unsupported length  $\mathsf{L}_{\mathsf{f}}$  depending on the additional load



#### Unsupported length L<sub>f</sub>



In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application.

In a gliding arrangement, even longer travel lengths are possible (see page 219).



# MONO – Types 0182 and 0180

# **Connection dimensions**

#### **Plastic connectors**

#### with integrated strain relief





Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	b <sub>A</sub> mm	n <sub>Z</sub>
0180 <b>.10 /</b> 0182 <b>.10</b>	10	18	-	1
0180 <b>.15 /</b> 0182 <b>.15</b>	15	23	-	2
0180 <b>.20 /</b> 0182 <b>.20</b>	20	28	-	2
0180 <b>.30 /</b> 0182 <b>.30</b>	30	38	-	3
0180 <b>.40 /</b> 0182 <b>.40</b>	40	48	32	4

The dimensions of the fixed point and driver connections are identical.

# **Connection variants**



In the standard version, the connectors are mounted with the threaded joint outwards (**FA/MA**).

When ordering please specify the desired connection type (see ordering key on page 242).

The connection type can subsequently be altered simply by varying the connectors.

#### **Connection point**

- M Driver
- F Fixed point

- A Threaded joint outside (standard)
- I Threaded joint, inside

# Dimensions and intrinsic chain weight





Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0202 <b>.06</b>	6	13	0.14
0202 <b>.10</b>	10	17	0.15
0202 <b>.15</b>	15	22	0.16
0202 <b>.20</b>	20	27	0.17

# Bend radius and pitch

Bend radii KR mm						
18	28	38	50			

# Load diagram

for unsupported length L<sub>f</sub> depending on the additional load



#### Unsupported length Lf

Pitch t = 20.0 mm



In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application.

In a gliding arrangement, even longer travel lengths are possible (see page 219).



# **Connection dimensions**

#### **Plastic connectors**

#### with integrated strain relief





Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	n <sub>Z</sub>
0202.06	6	13	1
0202 <b>.10</b> 0202 <b>.15</b>	10 15	17	1
0202 <b>.20</b>	20	27	2

The dimensions of the fixed point and driver connections are identical.

# **Connection variants**



#### **Connection point**

- M Driver
- F Fixed point

#### Connection type

- A Threaded joint outside (standard)
- I Threaded joint, inside

In the standard version, the connectors are mounted with the threaded joint outwards (**FA/MA**).

When ordering please specify the desired connection type (see ordering key on page 242).

The connection type can subsequently be altered simply by varying the connectors.

# Dimensions and intrinsic chain weight

#### Туре 0320

#### Inside/Outside: Not to be opened





Type 0320 / .42 / .52 / .62

Type 0320 / .42 / .52 / .62

With glide runners

Type 0320.20 / .30 Inside/Outside: Not to be opened



#### Туре 0320.20 / .30

Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m	Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0320 <b>.20</b>	13	24	0.32	0320 <b>.42</b>	24	35	0.39
0320 <b>.30</b>	19	30	0.35	0320 <b>.52</b>	29	40	0.44
				0320 <b>.62</b>	37	48	0.47

Type 0320 / .42 / .52 / .62

Inside/Outside: Not to be opened

# Bend radius and pitch

#### Туре 0320.20 / .30

Bend radii KR mm				Bend rad	lii KR mm	
37	47	77	37	47	77	100
Ditch t - 22.0 mm			Ditch t _ 22.0 m	<b>1</b> 20		

Pitch t = 32.0 mm

# Load diagram

for unsupported length  $\mathsf{L}_{\mathsf{f}}$  depending on the additional load



#### Unsupported length L<sub>f</sub>



In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application.

In a gliding arrangement, even longer travel lengths are possible (see page 219).

Pitch t = 32.0 mm



# **Connection dimensions**

#### **Plastic connectors**

#### with integrated strain relief



Connection dimensions at fixed-point connection:  $B_{AW} = B_i + 5.5$  $B_1 = B_i - 12.5$ 

#### Connection dimensions at driver connection: $B_{AW} = B_i + 11$ $B_1 = B_i - 10.5$





Туре 0320.20



Туре 0320.42 / .52 / .62

Туре	B <sub>i</sub> mm	B <sub>k</sub> mm	n <sub>Z</sub>
0320 <b>.20</b>	13	24	1
0320 <b>.30</b>	19	30	2
0320 <b>.42</b>	24	35	2
0320 <b>.52</b>	29	40	3
0320 <b>.62</b>	37	48	4

# **Connection variants**



In the standard version, the connectors are mounted with the threaded joint outwards (**FA/MA**).

When ordering please specify the desired connection type (see ordering key on page 242).

The connection type can subsequently be altered simply by varying the connectors.

#### **Connection point**

- M Driver
- F Fixed point

- A Threaded joint outside (standard)
- Threaded joint inside
- H Threaded joint, rotated through 90° to the outside
- K Threaded joint, rotated through 90° to the inside

# Dimensions and intrinsic chain weight

#### Туре 0450

#### Inside/Outside: Not to be opened





Type 0450 Inside/Outside: Not to be opened –  $h_i = 24 \text{ mm}$ 

Туре	h <sub>i</sub> mm	h <sub>G</sub> mm	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0450 <b>.20</b>	24	34	38	54	0.65
0450 <b>.40</b>	24	34	58	74	0.78
0450 <b>.60</b>	24	34	78	94	0.92
0450 <b>.85</b>	24	34	103	119	1.20

#### Туре 0450

#### Outside: Hinged, openable and detachable brackets





Туре 0450				
Outside: Hinged,	openable	and	detachable	brackets

Туре	h <sub>i</sub> mm	h <sub>G</sub> mm	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0450 <b>.21</b>	24	40	38	54	0.75
0450 <b>.41</b>	24	40	58	74	0.85
0450 <b>.61</b>	24	40	78	94	0.92
0450 <b>.81</b>	24	40	103	119	1.20

#### Туре 0450

#### Inside/Outside: Not to be opened – $h_i = 28 \text{ mm}$

Туре	h <sub>i</sub> mm	h <sub>G</sub> mm	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0450 <b>.22</b>	28	40	38	54	0.75
0450 <b>.32</b>	28	40	48	64	0.80
0450 <b>.42</b>	28	40	58	74	0.85
0450 <b>.62</b>	28	40	78	94	0.95
0450 <b>.82</b>	28	40	103	119	1.10

# Bend radius and pitch

#### Туре 0450

Inside/Outside: Not to be opened –  $h_i = 24 \text{ mm}$ 

Bend radii KR mm						
52	94	125	150	200		

Pitch t = 45.0 mm

#### Туре 0450

#### Inside/Outside: Not to be opened – $h_i = 28 \text{ mm}$

		В	end rad	ii KR mr	n		
52	60	75	94	110	125	150	200

Type 0450 Outside: Hinged, openable and detachable brackets Bend radii KR mm

	BUI			
52	94	125	150	200

For type 0450.41, the KR 110 is also available.

Pitch t = 45.0 mm



# MONO – Type 0450

# Load diagram



#### for unsupported length $\mathsf{L}_{\mathsf{f}}$ depending on the additional load

#### Unsupported length L<sub>f</sub>



In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application.

In a gliding arrangement, even longer travel lengths are possible (see page 219).

# **Divider systems**

## Divider system TS 0

For types not to be opened –  $h_i = 24 \text{ mm}$ 

mmmmmm	)
<b>0450</b> 2.5 13.5 9	

For types not to be opened –  $h_i = 28 \text{ mm}$ 

Туре	S <sub>T</sub>	a <sub>T min</sub>	a <sub>x min</sub>
	mm	mm	mm
0450	4.2	4.0	7.8



In the standard version, the divider systems are mounted on every second chain link.

#### For types with hinged, openable and detachable brackets

Туре	S <sub>T</sub>	a <sub>T min</sub>	a <sub>x min</sub>
	mm	mm	mm
0450	2.5	4.0	8.0

The dividers can be moved in the cross section.

#### **Divider system TS 1**

#### with continuous height subdivision made of plastic

#### For types not to be opened – $h_i = 28 \text{ mm}$

Туре	S <sub>T</sub>	S <sub>H</sub>	a <sub>T min</sub>	a <sub>x min</sub>
	mm	mm	mm	mm
0450	4.2	4	4.0	7.8

The dividers can be moved in the cross section.



In the standard version, the divider systems are mounted on every second chain link.

#### **Divider system TS 2**

#### with plastic height subdivision, available in 4 mm section widths

#### For types not to be opened – $h_i = 28 \text{ mm}$

Туре	S <sub>T</sub>	S <sub>H</sub>	a <sub>T min</sub>	a <sub>x min</sub>	
	mm	mm	mm	mm	
0450	4.2	4	4.0	7.8	

The dividers are fixed by the height separations, the complete divider system is movable.



In the standard version, the divider systems are mounted on every second chain link.



# **MONO – Type 0450**

# **Connection dimensions**

#### **Plastic connectors**

#### with integrated strain relief





Туре	B <sub>i</sub> mm	B <sub>k</sub>	b <sub>A</sub> mm	n <sub>Z</sub>
0450.20/.21/.22	38	54	24	3
0450.40/.41/.42	58	74	44	5
0450.60/.61/.62	78	94	64	7
0450.81/.82/.85	103	119	89	9

# **Connection variants**



In the standard version, the connectors are mounted with the threaded joint outwards (**FA/MA**).

When ordering please specify the desired connection type (see ordering key on page 242).

The connection type can subsequently be altered simply by varying the connectors.

#### **Connection point**

- M Driver
- F Fixed point

- A Threaded joint outside (standard)
- I Threaded joint, inside

# Dimensions and intrinsic chain weight

# Туре 0625

With glide runners

#### Inside/Outside: Not to be opened



Bi Bk hi hg

Туре 0625

Outside: Hinged, openable and detachable brackets



With glide runners



#### Type 0625 Inside/Outside: Not to be opened

Туре	h <sub>i</sub> mm	h <sub>G</sub> mm	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0625 <b>.22</b>	34	62	65	93	1.55
0625 <b>.40</b>	34	56	108	126	1.40
0625 <b>.42</b>	34	62	108	136	1.70

Injection moulded glide runners not for type 0625.40

#### Type 0625 Outside: Hinged, openable and detachable brackets

Туре	h <sub>i</sub> mm	h <sub>G</sub> mm	B <sub>i</sub> mm	B <sub>k</sub> mm	Intrinsic chain weight kg/m
0625 <b>.23</b>	34	62	65	93	1.55
0625 <b>.43</b>	34	62	108	136	1.70
0625 <b>.25</b>	42	62	65	93	1.74
0625 <b>.45</b>	42	62	108	136	2.06
0625 <b>.55</b>	42	62	125	153	2.07
0625 <b>.65</b>	42	62	150	178	2.15
0625 <b>.75</b>	42	62	169	197	2.37

# Bend radius and pitch

#### Type 0625 Inside/Outside: Not to be opened

Bend radii KR mm							
75*	90	125	200	300			
* N + ( - +							

\* Not for type 0625.22

Pitch t = 62.5 mm

#### Type 0625 Outside: Hinged, openable and detachable brackets

Bend radii KR mm							
90	125	150	200	250	300		

For type 0625.43, KR 75 mm is also available

Pitch t = 62.5 mm



# MONO – Type 0625

# Load diagram



#### Unsupported length L<sub>f</sub>



In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application.

In a gliding arrangement, even longer travel lengths are possible (see page 219).

# **Divider systems**

# Divider system TS 0

Туре	h <sub>i</sub>	S <sub>T</sub> mm	a <sub>T min</sub> mm	a <sub>x min</sub> mm
0625.22 0625.40 0625.42	34	3.5	6.0	12
0625.23 0625.43	34	3.5	10.0	12
0625.25 0625.45 0625.55 0625.65 0625.75	42	4.0	11.0	11



In the standard version, the divider systems are mounted on every second chain link.

The dividers can be moved in the cross section.

# **Divider system TS 1**

with continuous height subdivision made of aluminium

Туре	h <sub>i</sub>	S <sub>T</sub> mm	a <sub>T min</sub> mm	a <sub>x min</sub> mm	S <sub>H</sub> mm	h <sub>1</sub>
0625.25 0625.45 0625.55 0625.65 0625.75	42	4.0	11.0	11	2	15

The dividers can be moved in the cross section.



In the standard version, the divider systems are mounted on every second chain link.

Height separation in Position 1 - 3 possible.



# **Divider systems**

# **Divider system TS 2**

#### with aluminium height separation, available in 1 mm section widths

Туре	h <sub>i</sub>	S <sub>T</sub> mm	a <sub>T min</sub> mm	a <sub>x min</sub> mm	S <sub>H</sub> mm	h <sub>1</sub>
0625.25 0625.45 0625.55 0625.65 0625.75	42	6	12	20	4	15

The dividers are fixed by the height separations,

the complete divider system is movable.



In the standard version, the divider systems are mounted on every second chain link.

# **Connection dimensions**

# Standard end connector made of steel





Connecting surface on the outside (not illustrated) possible on request.

Connectors with integrated strain relief are available. Please do get in touch with us.

# **Connection variants**



#### **Connection point**

- M Driver
- F Fixed point

#### Connection type

- A Threaded joint outside (standard)
- I Threaded joint, inside

In the standard version, the end connectors are mounted with the threaded joint outwards (**FA/MA**).

When ordering please specify the desired connection type (see ordering key on page 242).

The connection type can subsequently be altered simply by varying the connectors.